

Getting Started

- **Familiarize yourself with the Machine Operating Buttons:**

Start/Stop

Press the start/stop button to start the machine.

The machine starts running slowly for the first few stitches; it then runs at the speed set by the speed control slider.

Press the start/stop button again to stop the machine.

Reverse Stitch Button

When stitches 00, 01, 07, 08, 18 are selected, the machine will sew in reverse while the reverse stitch button is pressed.

Auto-lock Button

When stitches 00, 01, 07, 08, 18 are selected, the machine will immediately sew locking stitches and automatically stop when the auto-lock button is pressed.

If you press the auto-lock button when sewing any other stitches, the machine will sew locking stitches at the end of the current pattern and automatically stop.

Up/down Needle Position Button

Press this button to bring the needle up or down. The machine will stop with the needle up or down depending on the needle position determined by this button.

Cursor Buttons

Use these buttons to move the cursor. Press ► button to move the cursor to right. Press ◀ button to move the cursor to left.

Value Set Buttons

Use these buttons to change the set value. Move the cursor under the digit you would like to change. Press ▲ button to increase the

value. Press ▼ button to decrease the value

- Other important parts of the machine & helpful terminology:

Presser foot

An attachment used to hold fabric flat as it is fed through the machine and stitched

Needle plate

The metal plate beneath the machine's needle and presser foot

Bobbin

A spindle or cylinder on which thread is wound

Hand Wheel

Used to manually raise and lower the needle. Always turn the hand wheel towards you

- **Gather your materials**
 - For any basic sewing project, you will need:
 - Thread
 - Fabric
 - Scissors

**for a full list of names of parts, see page 2 of the Janome 2030 QDC manual*

- **Plug in the machine and power it on using the on/off switch**

Tips to Consider Before Starting Your Project

- Not all stitches can be used on all fabrics. Further, some stitches require you to change the presser foot. Ensure you are selecting the right stitch and presser foot for your project

**for more information on stitch selection, see the Janome 2030 QDC manual*

Basic Sewing

- Raise presser foot and position the fabric next to a seam guide line on the needle plate. 5/8" (1.6 cm) is most common
- Lower the needle to the point where you want to start
- Lower the presser foot and pull the threads toward the back. Gently hold the two threads for the first few stitches so they do not get caught in the machine
- Start the machine. Gently guide the fabric along a seam guide line letting the fabric feed naturally. Never push or pull the fabric. Let the machine be the guide
- To fasten the ends of a seam, press the reverse stitch button and sew several reverse stitches
- Raise the presser foot
- Remove the fabric, draw the threads to the back and cut them with the thread cutter
- The threads are cut a proper length to begin sewing the next seam

**for more information on getting started, including changing the presser foot, selecting thread and needles, bobbin winding, etc. see pages 8-15 of the Janome 2030 QDC manual*

Adjusting the Stitch Length

- Press the cursor buttons ◀▶ to move the cursor under the stitch length value "2.2" (default setting)
- Press the ▼ button to decrease stitch length
- Press the ▲ button to increase stitch length
- The stitch length can be varied from 0.0 to 5.0

Stitch Guide



Common problems

- Seam puckering:
 - The needle thread tension is too tight
 - The needle thread is not threaded properly
 - The needle is too heavy for the fabric being sewn
 - The stitch length is too long for the fabric
- Stitches form loops:
 - The needle thread tension is too loose
 - The needle is either too heavy or too fine for the thread
- Skipped stitches:
 - The needle is incorrectly inserted, bent or blunt
 - The needle and/or threads are not suitable for the work being sewn
 - The needle thread is not threaded properly

**for other common troubleshooting tips, see page 41 of the Janome 2030 QDC manual*

- **The machine should never make loud noises, jam, or resist. If this happens please STOP, turn it off, and ask for assistance.**